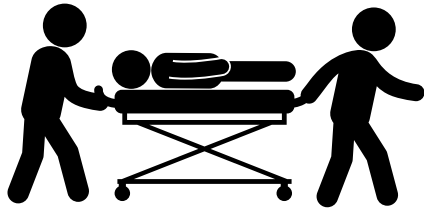
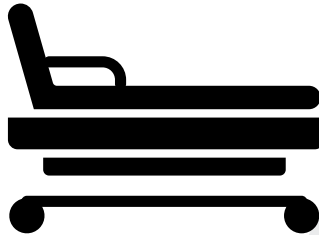


FIVE COMMON CAUSES OF LEVELLING ERRORS



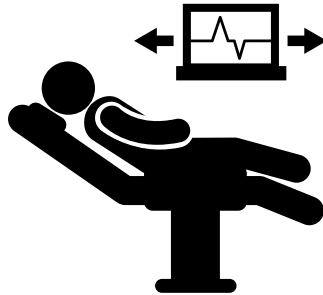
Transfers



Bed angle changes



Patient turning



Equipment movement



Missed re-checks